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D350-607-511
Job Sheet 188230



Part No: D350-607-511

Job Qty: 4 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 2/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER
RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

007676

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/1/19	2/1/19	0.00	0.00	Start Up Stores/Pkg-2		DAS 69 JAN 30 2019
140	Packaging	4 pcs	2/1/19	2/1/19	0.00	0.00	Packaging1-3		DAS 69 JAN 30 2019
150	QC	4 pcs	2/1/19	2/1/19	0.00	0.00	QC4		DAS 69 JAN 30 2019
160	Packaging	4 pcs	2/1/19	2/1/19	0.00	0.00	Packaging3-1		DAS 69 JAN 30 2019
165	DC	4 pcs	2/1/19	2/1/19	0.00	0.00	DC		DAS 21 9-89 JAN 30 2019
170	QC21-FG	4 Ea	2/1/19	2/1/19	0.00	0.00	QC21		DAS 21 9-89 JAN 30 2019

Part Op
Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	90-Start up Operation	5114891
AN4-42A	Bolt	16 Ea (4 ea)	90-Start up Operation	512624x13 5140393 X3
AN6-13A	Bolt	8 Ea (2 ea)	90-Start up Operation	5130517
D3501-1	Bushing	32 pcs (8 ea)	90-Start up Operation	51328748
D3910-3	Crosstube Lug	8 pcs (2 ea)	90-Start up Operation	51206221 5131631x7
D3910-5	Crosstube Lug	4 pcs (1 ea)	90-Start up Operation	5121787
D3910-7	Crosstube Lug	4 pcs (1 ea)	90-Start up Operation	5131053
D3984-030	Rubber Extrusion, X-tube, 3"	32 pcs (8 ea)	90-Start up Operation	5131558
D4148-041	Fwd Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	5142633x3 5142058x4
D4149-041	Aft Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	5147802
D4775-041	Strut Assembly	8 Ea (2 ea)	90-Start up Operation	5142216x2 5147180x6
D4776-3	Skidtube Clevis	8 Ea (2 ea)	90-Start up Operation	5121639x2 5146058x6
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	5132396x56 5133333x1
MS21042L6	Nut	8 Ea (2 ea)	90-Start up Operation	5107756
NAS1149F0432P	Washer	160 Ea (40 ea)	90-Start up Operation	5143624
NAS1149F0663P	Washer	16 Ea (4 ea)	90-Start up Operation	5051477
D4085-3	Placard	4 Ea (1 ea)	90-Start up Operation	5138403
D4713-1	Spacer	4 pcs (1 ea)	90-Start up Operation	5131224
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	90-Start up Operation	5050161

Job Allocations

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	DART AEROSPACE Container No: S149327 Part: D350-607-511 Job No: 188230 Serial No/Batch: S149327 Revision: F Inspector: _____ Exp Date: _____ Instructions: TC STC SH94-14 Issue 1			
Description Work Order Deviation 					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Force ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Part Lost/Missing ☐ Misread					
Other/Details: _____ 		By _____ Supervisor _____ Coordinator _____ Wrong tolerance _____			

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	80	820	0
	AN4-42A	16	73	0
	AN6-13A	8	79	0
	D3501-1	32	485	0
	D3910-3	8	31	0
	D3910-5	4	18	0
	D3910-7	4	18	0
	D3984-030	32	148	0
	D4085-3	4	26	0
	D4148-041	4	1	0
	D4149-041	4	10	0
	D4713-1	4	53	0
	D4775-041	8	6	0
	D4776-3	8	32	0
	MS21042L4	96	1,845	0
	MS21042L6	8	200	0
	MS3367-5-0	4	198	0
	NAS1149F0432P	160	898	0
	NAS1149F0663P	16	372	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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